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**Product Data Sheet &
General Processing Conditions**

**RTP 503
Styrene Acrylonitrile (SAN)
Glass Fiber**

PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS

PERMANENCE	English	SI Metric	ASTM TEST
Primary Additive	20 %	20 %	
Specific Gravity	1.21	1.21	D 792
Molding Shrinkage 1/8 in (3.2 mm) section	0.0020 - 0.0035 in/in	0.20 - 0.35 %	D 955

MECHANICAL

Impact Strength, Izod notched 1/8 in (3.2 mm) section	0.9 ft-lbs/in	48 J/m	D 256
unnotched 1/8 in (3.2 mm) section	4.5 ft-lbs/in	240 J/m	D 4812
Tensile Strength	15500 psi	107 MPa	D 638
Tensile Elongation	1.0 - 2.0 %	1.0 - 2.0 %	D 638
Tensile Modulus	1.10 x 10 ⁶ psi	7584 MPa	D 638
Flexural Strength	21000 psi	145 MPa	D 790
Flexural Modulus	1.10 x 10 ⁶ psi	7584 MPa	D 790

THERMAL

Ignition Resistance* Flammability**	HB @ 1/16 in	HB @ 1.5 mm	D 635
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PROPERTY NOTES

Data herein is typical and not to be construed as specifications.

Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.

* This rating is not intended to reflect hazards of this or any other material under actual fire conditions.

** Values per RTP Company testing.

GENERAL PROCESSING FOR INJECTION MOLDING

	English	SI Metric
Injection Pressure	10000 - 15000 psi	69 - 103 MPa
Melt Temperature	460 - 535 °F	238 - 279 °C
Mold Temperature	125 - 180 °F	52 - 82 °C
Drying	2 hrs @ 180 °F	2 hrs @ 82 °C

PROCESSING NOTES

Desiccant Type Dryer Required.